

| die diameter TPI | series | die diameter pitch | decimal equivalent | length across flats | thickness | order number | |
|---------------------|--------|-----------------------|-----------------------|------------------------|-----------|--------------------------------|-----------------------------------|
| | | | | | | 0650 Carbon Steel | 492 High-Speed Steel |
| 1/2-20 | UNF | | .5000 | 1-1/16 | 1/2 | C65611 | C77618 |
| | | M14 x 1.5 | .5512 | 1-1/16 | 1/2 | C29196 | — |
| | | M14 x 2 | .5512 | 1-1/16 | 1/2 | C65585 | — |
| 9/16-12 | UNC | | .5625 | 1-1/16 | 1/2 | C65612 | C77620 |
| 9/16-18 | UNF | | .5625 | 1-1/16 | 1/2 | C65613 | C77622 |
| 5/8-11 | UNC | | .6250 | 1-1/4 | 5/8 | C65614 | C77624 |
| 5/8-18 | UNF | | .6250 | 1-1/4 | 5/8 | C65615 | C77626 |
| | | M16 x 2 | .6299 | 1-1/4 | 5/8 | C65586 | — |
| 11/16-11 | NS | | .6875 | 1-7/16 | 3/4 | C65616 | — |
| 11/16-16 | NS | | .6875 | 1-7/16 | 3/4 | C65617 | — |
| | | M18x1.5 | .7087 | 1-7/16 | 3/4 | C29197 | — |
| | | M18x2.5 | .7087 | 1-7/16 | 3/4 | C29198 | — |
| 3/4-10 | UNC | | .7500 | 1-7/16 | 3/4 | C65618 | C77628 |
| 3/4-16 | UNF | | .7500 | 1-7/16 | 3/4 | C65619 | C77630 |
| | | M20 x 2.5 | .7874 | 1-5/8 | 7/8 | C65587 | — |
| 7/8-9 | UNC | | .8750 | 1-5/8 | 7/8 | C65620 | C77632 |
| 7/8-14 | UNF | | .8750 | 1-5/8 | 7/8 | C65621 | C77634 |
| | | M24x3.0 | .9449 | 1-13/16 | 1 | C29199 | — |
| 1-8 | UNC | | 1.0000 | 1-13/16 | 1 | C65622 | C77636 |
| 1-12 | UNF | | 1.0000 | 1-13/16 | 1 | C65623 | C77638 |
| 1-14 | NS | | 1.0000 | 1-13/16 | 1 | C65624 | C77640 |
| 1-1/8-7 | UNC | | 1.1250 | 2 | 1 | C65625 | C77642 |
| 1-1/8-12 | UNF | | 1.1250 | 2 | 1 | C65627 | C77644 |
| 1-1/4-7 | UNC | | 1.2500 | 2-3/16 | 1 | C65628 | C77646 |
| 1-1/4-12 | UNF | | 1.2500 | 2-3/16 | 1 | C65629 | — |
| 1-3/8-6 | UNC | | 1.4100 | 2-3/8 | 1 | C65630 | C77648 |
| 1-3/8-12 | UNF | | 1.4100 | 2-3/8 | 1 | C65631 | — |
| 1-1/2-6 | UNC | | 1.5000 | 2-9/16 | 1 | C65632 | C77650 |
| 1-1/2-12 | UNF | | 1.5000 | 2-9/16 | 1 | C65633 | — |

THREADING / DIES

Style: **0660**

Die - Hexagon
Taper Pipe - Carbon Steel



Carbon Steel Bright NPT

| die diameter TPI and series | decimal equivalent | length across flats | thickness | order number |
|--------------------------------|-----------------------|------------------------|-----------|-----------------------------|
| | | | | 0660 Carbon Steel |
| 1/8 27 NPT | .1250 | 1-1/16 | 3/8 | C65571 |
| 1/4 18 NPT | .2500 | 1-1/4 | 5/8 | C65572 |
| 3/8 18 NPT | .3750 | 1-7/16 | 5/8 | C65573 |
| 1/2 14 NPT | .5000 | 1-5/8 | 3/4 | C65574 |
| 3/4 14 NPT | .7500 | 2 | 13/16 | C65575 |
| 1 11-1/2 NPT | 1.0000 | 2-3/8 | 1 | C65576 |